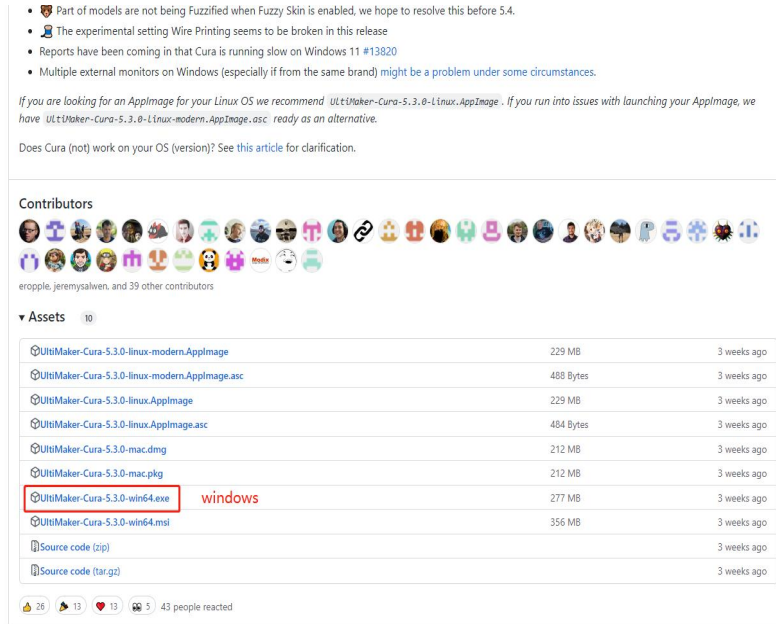


# Creality 3D K1 machine uses cura slicing software.

## 1. Download Slicing Software

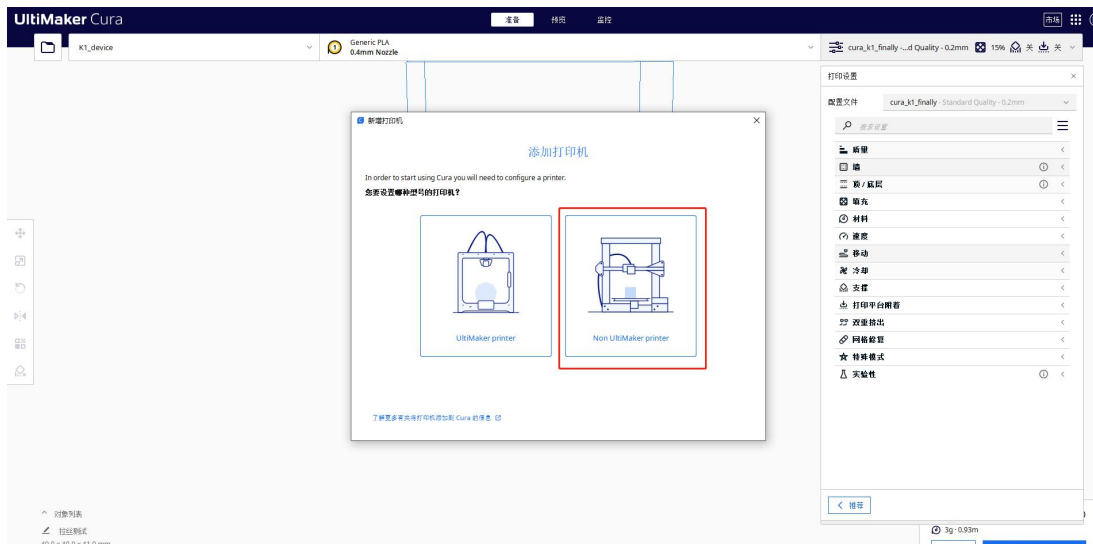
Need to download cura5 slicing software and install it yourself:

Download link: [GitHub - Ultimaker/Cura: 3D printer / slicing GUI built on top of the Uranium framework](https://github.com/Ultimaker/Cura)

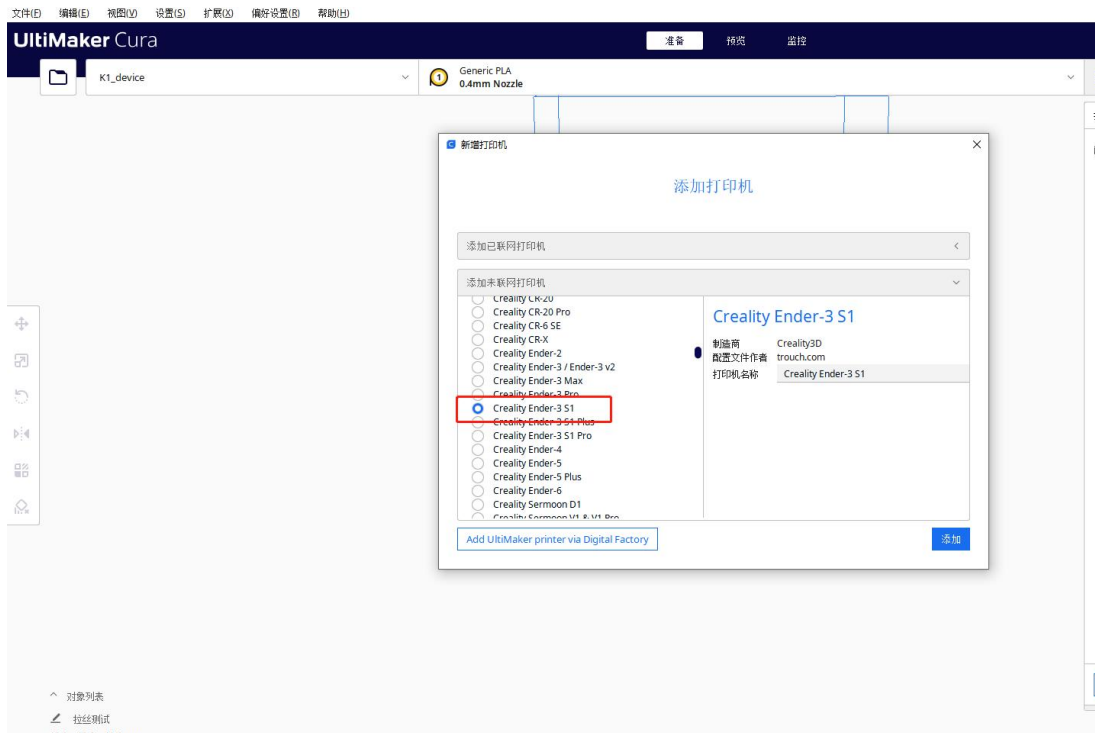


## 2. Add printer

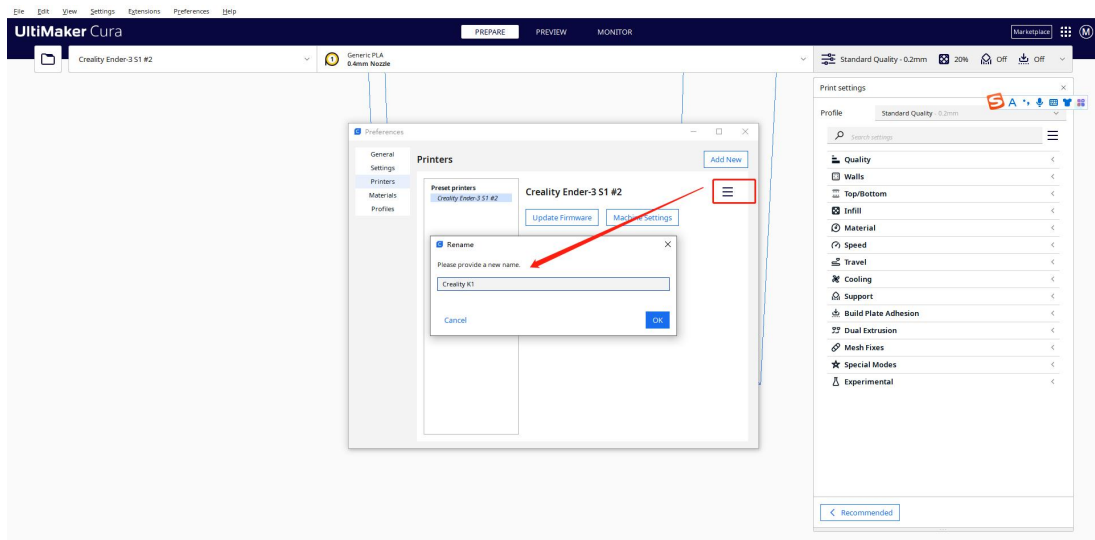
### 1. Entrance



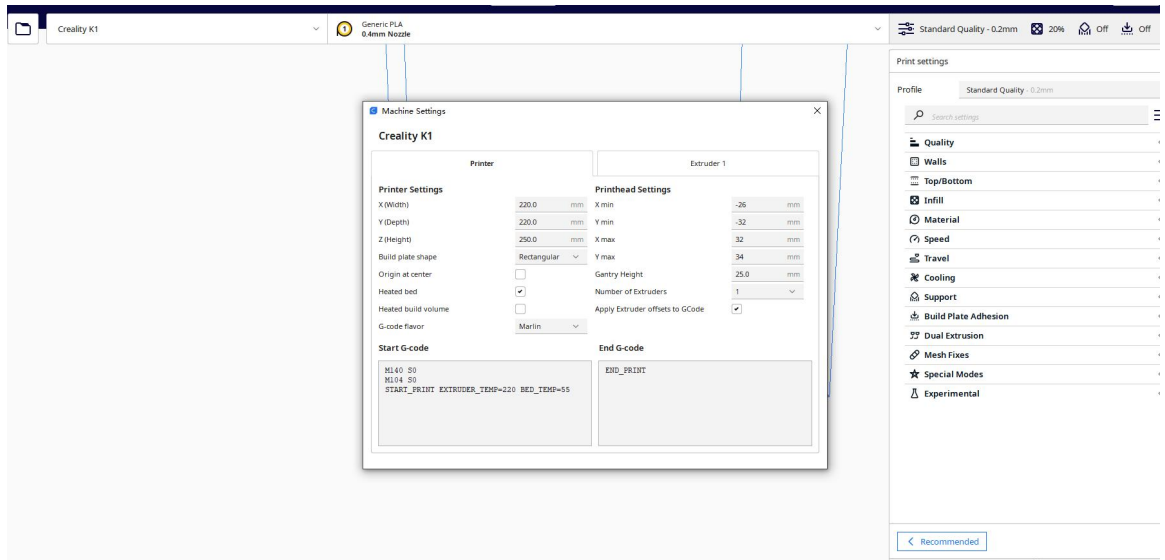
2. Select K1 similar machine :Ender-3 S1



3. Renamed to Creality K1 or other name.



4. Just configure it to the K1 machine size, don't forget to start and end gcode synchronously.



Start G-code (To keep newlines):

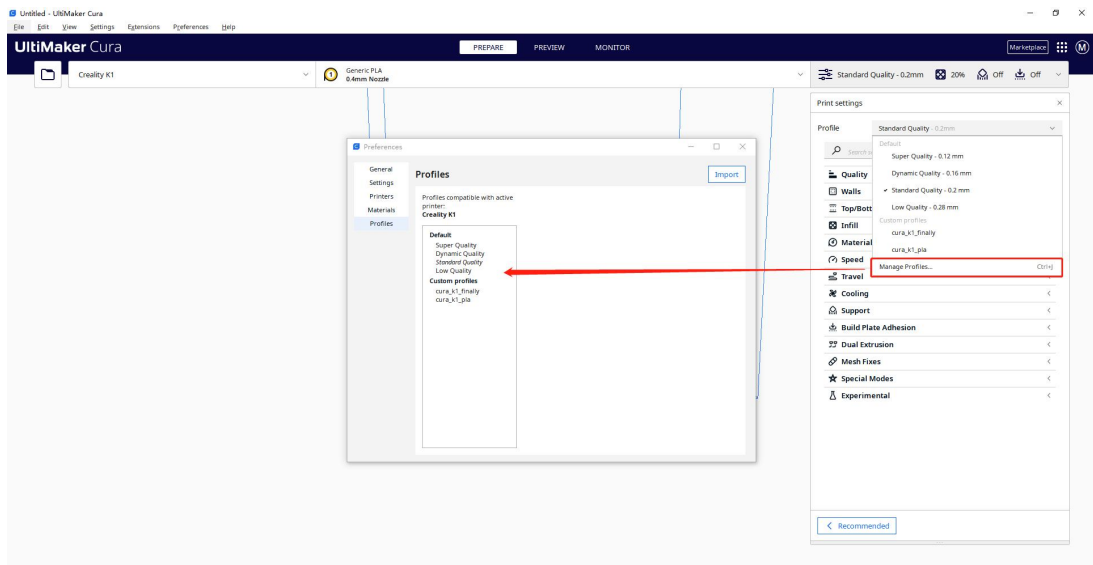
```
M140 S0
M104 S0
START_PRINT EXTRUDER_TEMP=220 BED_TEMP=55
```

End G-code (To keep newlines):

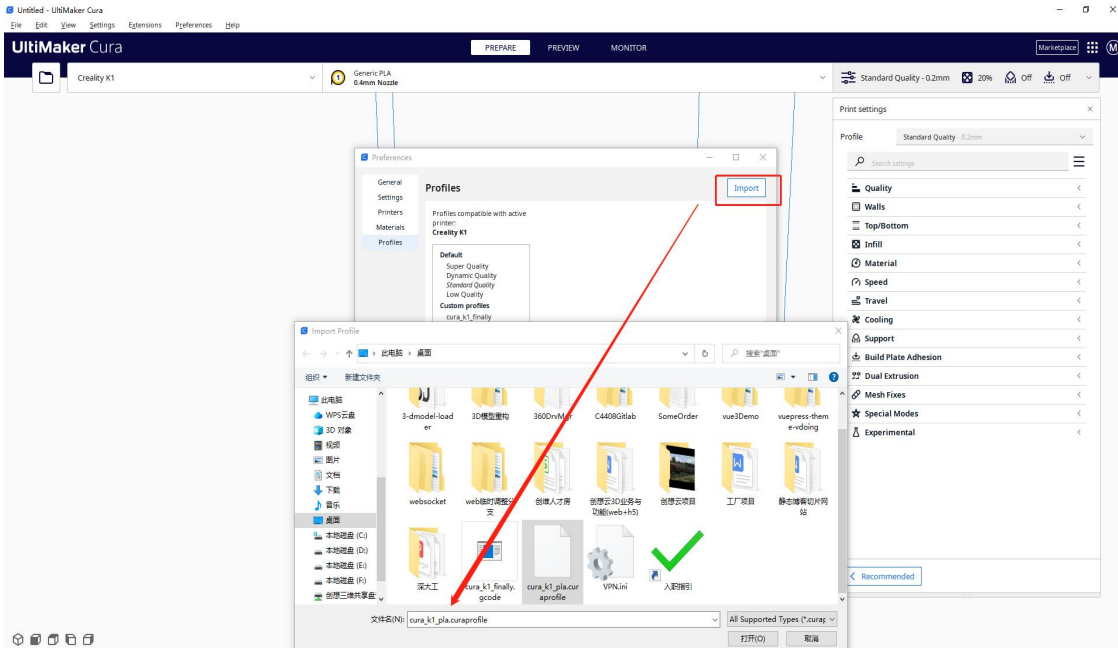
```
END_PRINT
```

### 3. Import gcode configuration file.

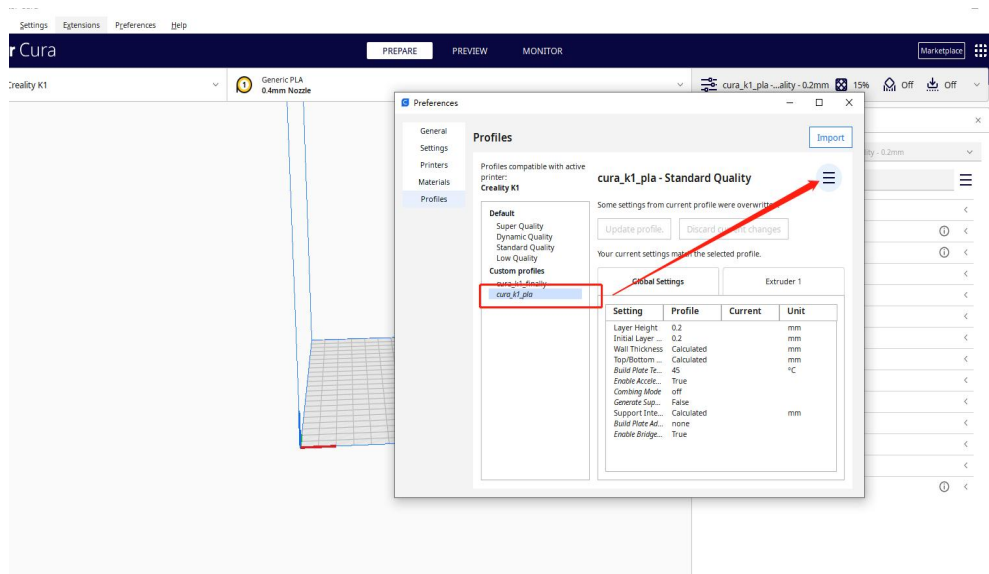
1. In the operation drop-down box on the right sidebar, click Manage Configuration Files:



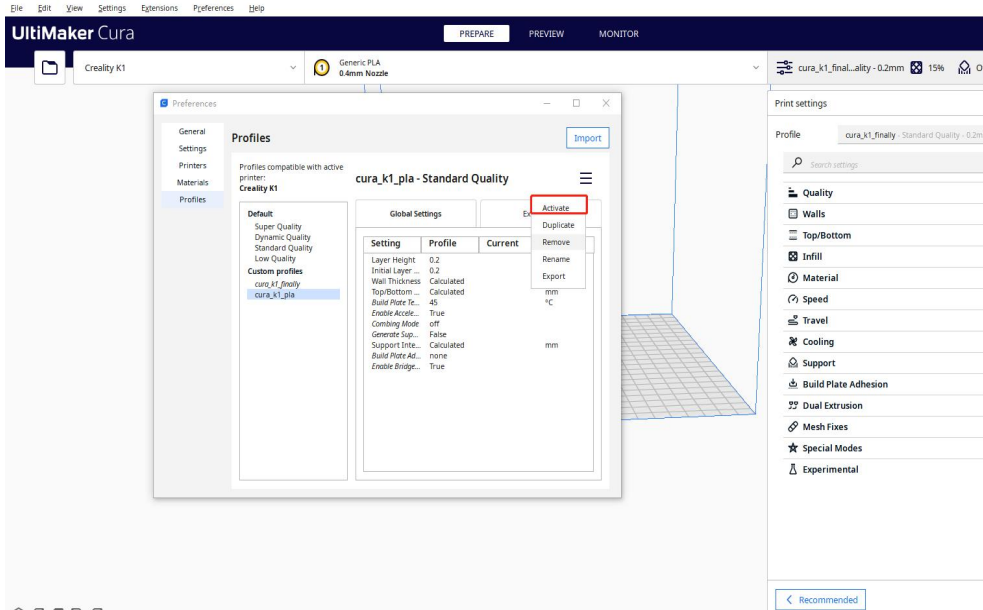
2. Click the import button to upload the configuration file of the K1 machine we prepared in advance (tutorial attachment):



After the import is successful, we find the configuration file, select it, and click the fold button on the right:



3. Finally click to activate the configuration file to take effect:

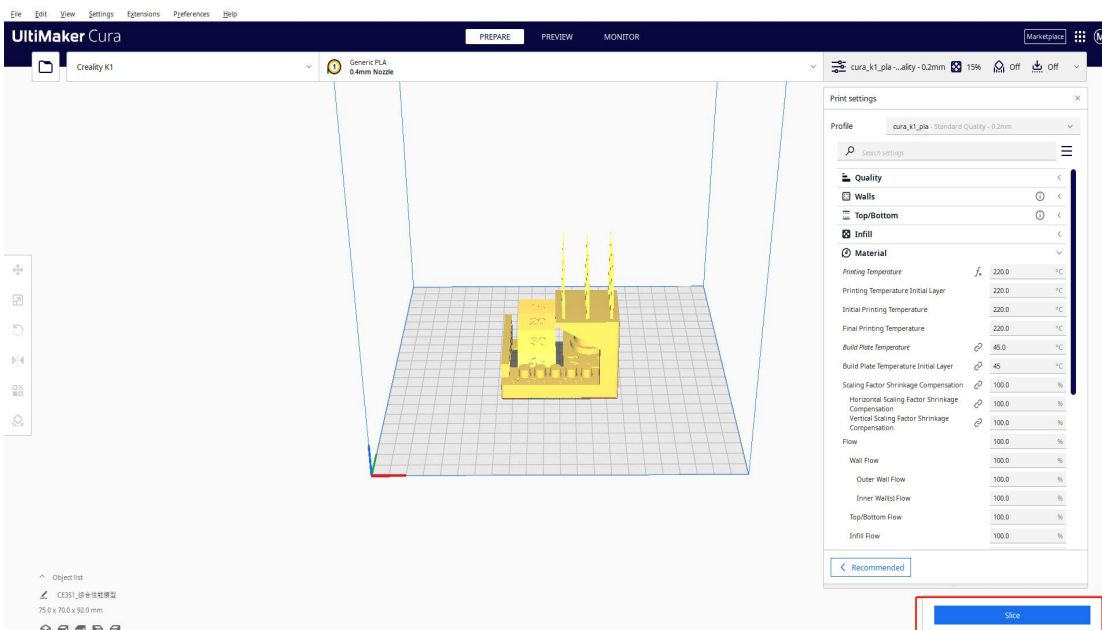


K1 series machine configuration file:

[cura\\_k1\\_pla.curaprofile](#)

#### 4. Save to desktop after slicing

After all configuration operations are completed, we import the model, select the imported configuration file, and click the slice button:



1. After slicing is successful, we save the gcode file to the desktop/disk

space。

**CREALITY**

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